

Work Order ID 161399

Monday, May 15, 2017 12:47:01 PM

161399

Page 1

Item ID: D4839-1

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Blade

Start Date: 5/15/2017 Start Qty: 5.00

5

Cust Item ID:

Required Date: 5/25/2017 Req'd Qty: 5.00

5

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D4839

REV A

100

0.00

100

Packaging

Memo

0.00

Packaging

PULL FROM STOCK:

5 X 646.9711 B 157192

RE-IDENTIFY AS D4839-1

5 DAS
6
9-89

MAY 15 2017

110

0.00

110

QC

Quality Control

QC4- 100% inspect kits for completeness

Memo

0.15

QC5 -

DAS
38
9-89

5

MAY 17 2017

120

0.00

120

Packaging

Packaging

Identify as per dwg & Stock Location: CK128

Memo

0.05

5 MAY 17 2017

DAS
6
9-89

Monday, May 15, 2017 12:47:02 PM

161399

Item ID: D4839-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop ***NS2***

Item Name: Blade

Start Date: 5/15/2017 **Start Qty:** 5.00 ***5***

Cust Item ID:

Required Date: 5/25/2017 **Req'd Qty:** 5.00 ***5***

Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/
Work Center ID

Operation Description

Set Up/
Run Hours**Tool ID****Tool #****Plan
Code**

**Accept
Qty**

Reject
QtyReject
Number

**Insp.
Stamp**

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.50

Quality Control

17/5/17

DAS
21
9-88

MAY 17 2017

Picklist Print

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Page 1

Work Order ID: 161399

161399

Parent Item: D4839-1

D4839-1

Parent Item Name: Blade

Start Date: 5/15/2017

Required Date: 5/25/2017

Start Qty: 5.00

Required Qty: 5.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
646.9711		Manufactured	No				Each	23.0000		5			

646 9711

Blade

DAS
6
9-89

MAY 15 2017

Location

Loc Qty

Loc Code

CCK106

3

156758

3

CCK108A

20

157192

20

\$
\$

8 7 6 5 4 3 2 1

D

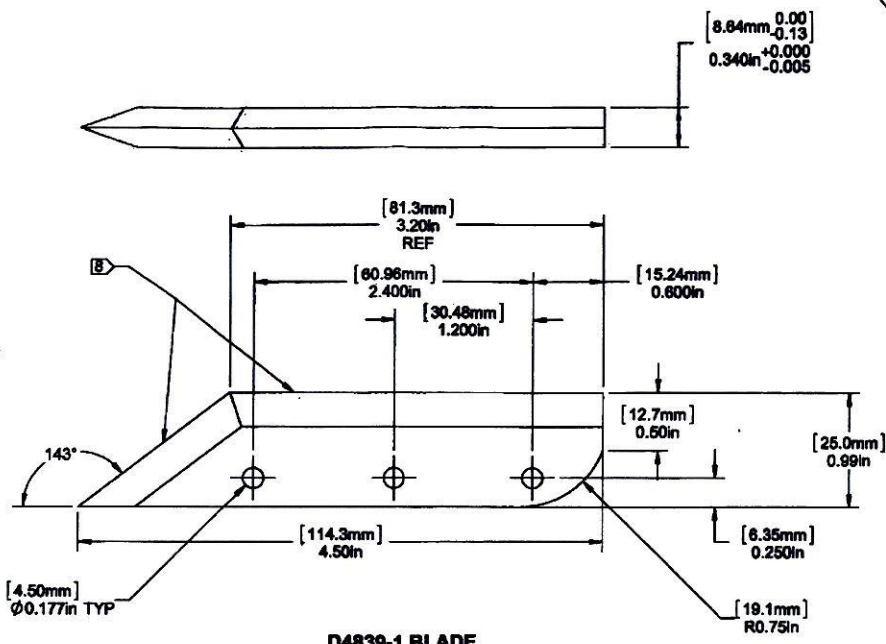
C

B

D

C

B



D4839-1 BLADE

RELEASED
2013-07-12

Handwritten signature: clowb399
Handwritten mark: a

NOTES:

- 1) MATERIAL: AISI A2 TOOL STEEL PER ASTM A681 (DART SPEC MSTEEL-A2-80.375X4.500)
CONDITION: ANNEALED (HEAT TREAT TO 58-62 ROCKWELL C HARDNESS) PER MIL-T-6736 OR AMS2759/1E
- 2) FINISH: PRIME IAW MIL-P-23377J TYPE1, CLASS N: 1-2 MIL MAX, AS PER QSI 005.
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED, ALL METRIC DIMENSIONS ARE REFERENCE DIMENSIONS.
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.28 lbs (0.13 kg)
- 8) DO NOT BREAK EDGE OF BLADE, INTENDED TO BE SHARP
- 9) REFERENCE APICAL PART NUMBER 646.9711

A NEW RELEASE		DB	13.05.23
REV.	DESCRIPTION		BY DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	A.P.	DRAWING NO.	REV. A
MFG. APPR.	21	D4839	SHEET 1 OF 1
APPROVED	22	TITLE	SCALE
DE APPR.	23	BLADE	NTS
DATE	13.05.23	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PROPRIETARY AND CONFIDENTIAL. IT IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR REPRODUCED OR COPIED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8 7 6 5 4 3 2 1